

# Flow Process Chart

Project:

Process:

State:

Chart type:

Step #	Activity description	Time (minutes)	Distance (meters)	Operation	Transport	Inspection	Delay	Storage	VA.ENVA.NVA	Inputs, outputs, rejection points, remarks, ...
				○	⇒	□	D	▽	Value Category	
1										
2										
3										
4										
5										
6										
7										
8										
9										
10										
11										
12										
13										
14										
15										
16										
17										
18										
19										
20										

Count:					
Time per process step:					

Total VAs	
VAs Time	
Distance traveled	

Total NVAs	
NVAs Time	
Lead Time	

Total ENVAs	
ENVAs Time	
VS Ratio	