The Continuous Improvement Map

Managing
Risk PDPC
FMEA RAID Log*
Risk Analysis*
Fault Tree Analysis
Traffic Light Assessment

Lean Measures OEE
Process Yield
Capability Indices
Gap Analysis*
Bottleneck Analysis
Reliability MSA

Understanding Performance**
Benchmarking***
Data collection planner* Sampling
Check Sheets** Interviews
Questionnaires Focus Groups
Data Collection Observations
Suggestion Systems

Selecting & Decision Making
Break-even Analysis Importance Urgency Matrix
Quality Function Deployment Cost Benefit Analysis
Payoff Matrix Delphi Method TPN Analysis
Decision Tree Pick Chart Voting Four Field Matrix
Critical-to X Force Field Analysis Portfolio Matrix
Kano Decision Balance Sheet Paired Comparison
Pugh Matrix Prioritization Matrix

Planning & Project Management*
Daily Planning PERT/CPM
MOST RACI Matrix Activity Networks
SWOT Analysis Stakeholder Analysis
Project Charter Improvement Roadmaps
PDCA Policy Deployment Gantt Charts
DMAIC Kaizen Events Control Planning
A3 Thinking

Implementing Solutions***
Best Practices TPM Automation
Mistake Proofing Health & Safety
Simulation Just in Time 5S
Quick Changeover Visual Management
Product Family Matrix Flow Pull
Spaghetti** Process Redesign

Understanding Cause & Effect
TPN Analysis Waste Analysis**
Root Cause Analysis Value Stream Mapping**

Designing & Analyzing Processes
Value Analysis** Process Mapping
Flow Process Charts** Time Value Map**
Flowcharting IDEF0 Service Blueprints

Controls
Continuous Improvement Toolkit . www.citoolkit.com